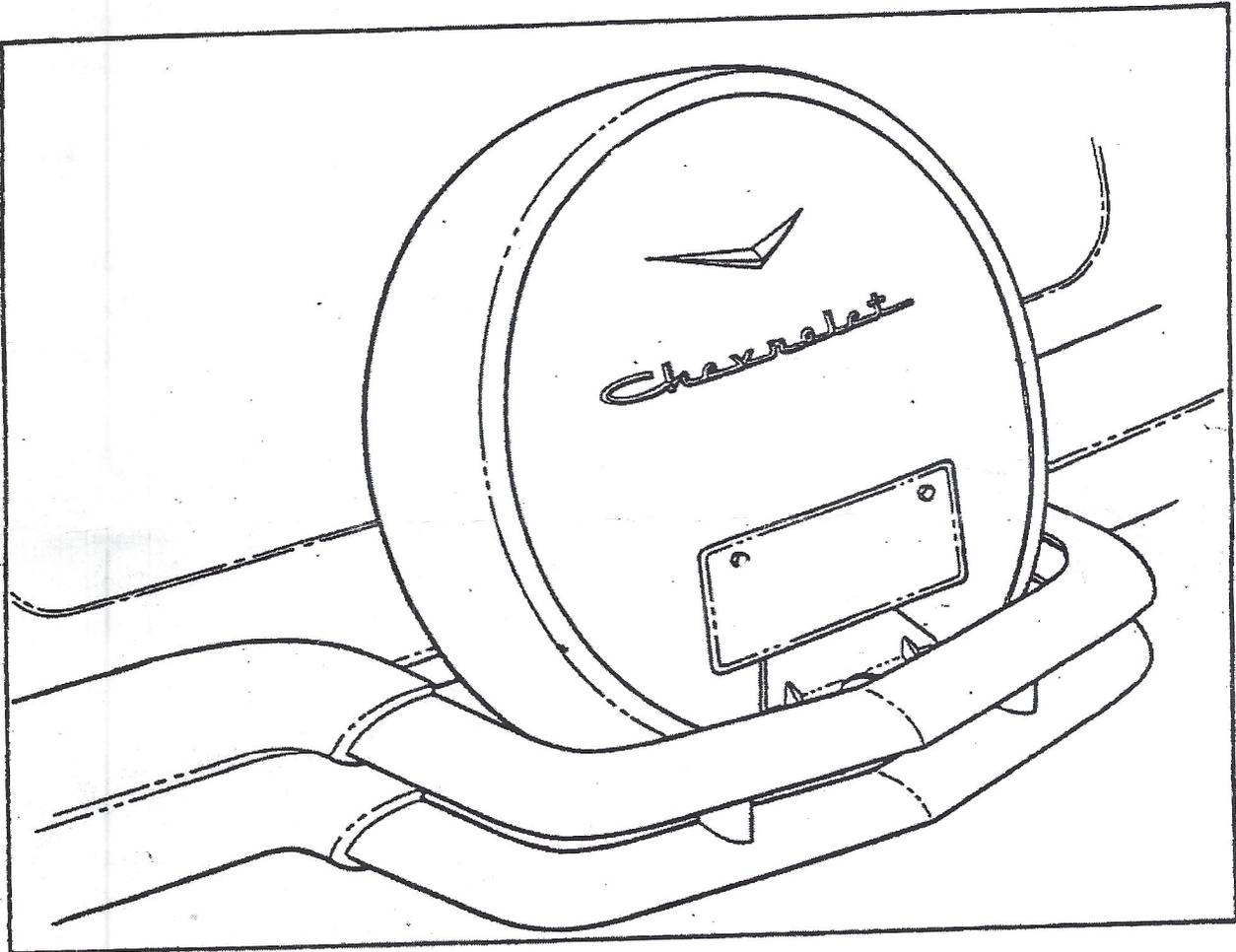


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1957 Chevrolet

WHEEL CARRIER INSTALLATION INSTRUCTIONS



CHEVROLET PASSENGER CARS

GENERAL MOTORS PARTS DIVISION
GENERAL MOTORS CORPORATION
DETROIT 2, MICHIGAN

1957 CHEVROLET
CONTINENTAL KIT
INSTALLATION INSTRUCTIONS

STEP 1: Disconnect the license plate lamp wires. Remove the bumper intact with the bumper ends from the frame. Leave the bumper bracket as per diagram intact with the car frame.

NOTE THE FOLLOWING MEASUREMENT!

STEP 2: The holes in the left and right bumper brackets must be $42\frac{1}{2}$ " from center to center, top and bottom. If needed, adjust these brackets accordingly. These are easily hammered into the correct position. In most instances they will require inward adjustment to the frame.

STEP 3: Separate the bumper ends from the center section of the bumper removed from the car body in Step 1. Loosen the bolt on the bumper brackets closest to the front of the car. Remove the nut from the bolt in the bumper bracket closest to the back end of the car, but leave the bolt in. This bolt is subsequently replaced to install the bumper adapters in a later step.

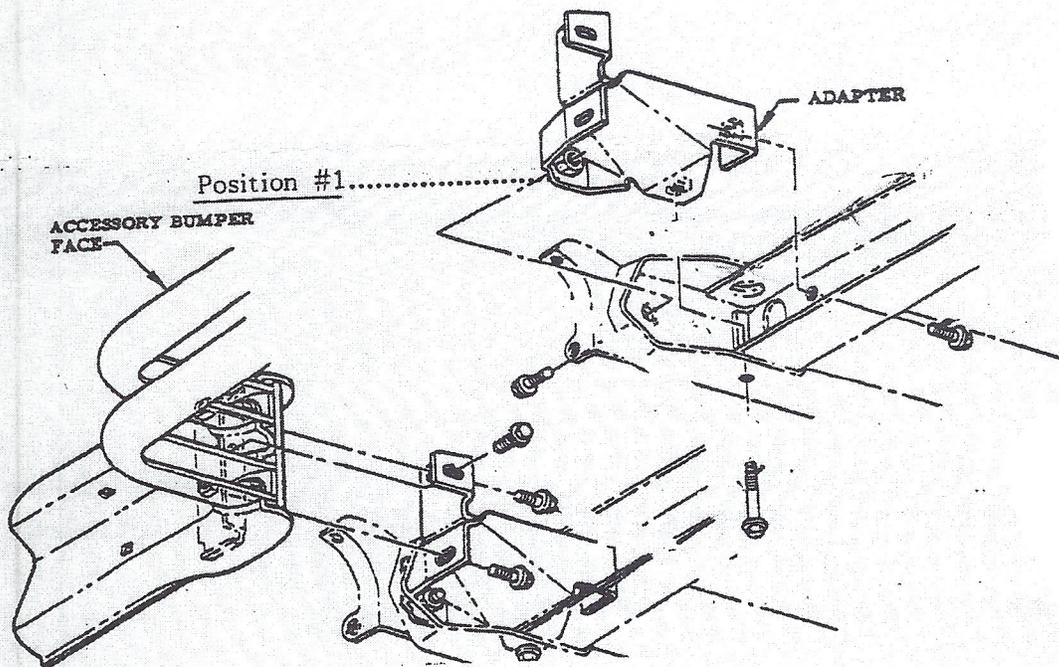
STEP 4: Off the car, assemble the upper and lower chromed bar assembly to the left and right chromed bar adapters. Loosely tighten all components using the $7/16$ "x $1\frac{1}{2}$ " hex bolts, nuts and lockwashers supplied.

STEP 5: Snuggly secure the original bumper ends removed in Step 1 to the left and right chromed bumper adapters using the $7/16$ "x $1\frac{1}{2}$ " hex bolts, nuts and lockwashers supplied.

Continued...

STEP 6: Adjusting the bumper brackets so that the holes line up with those in the chromed bumper adapter, install the entire chromed bumper assembly to the bumper brackets inserting the original top chromed bumper bolt first. Install the bottom chromed bumper bolt but do not tighten either top or bottom.

STEP 7: SLIDE the left and right frame adapters into position as per the enclosed diagram. Remove the loose bolt from the bumper bracket as noted in Step #3. Secure Position #1 as per the attached diagram with a 3/8" bolt through the bumper bracket into the threaded hole of the frame adapter. Do not tighten.

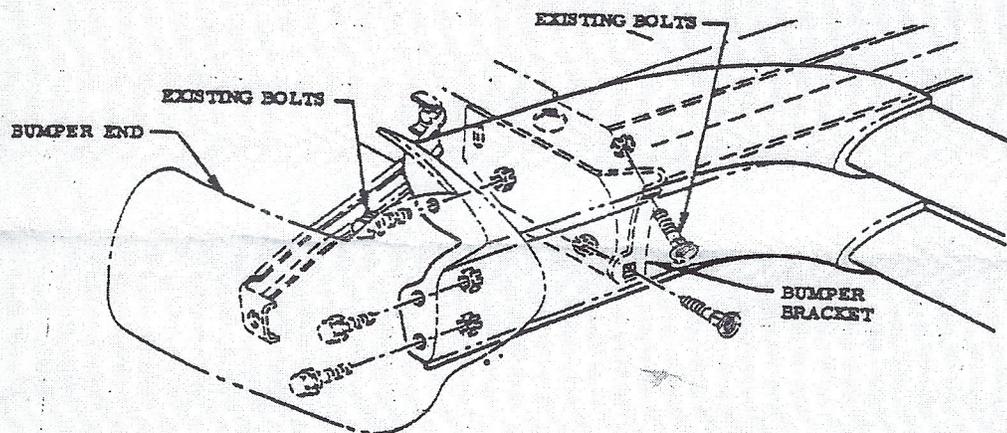


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P A G E T H R E E

STEP 8: Mark the holes through the frame adapters to the corresponding positions on the left and right sides of the frame. Remove the frame adapters and drill the marked positions with a one-half inch drill bit. The bumper assembly may have to be removed in order to facilitate the marking and the drilling procedure.

STEP 9: If the bumper assembly was moved in Step 8 reinstall as in Step 6. Install the frame adapters into position. Shim if required. Do not tighten the bolts.

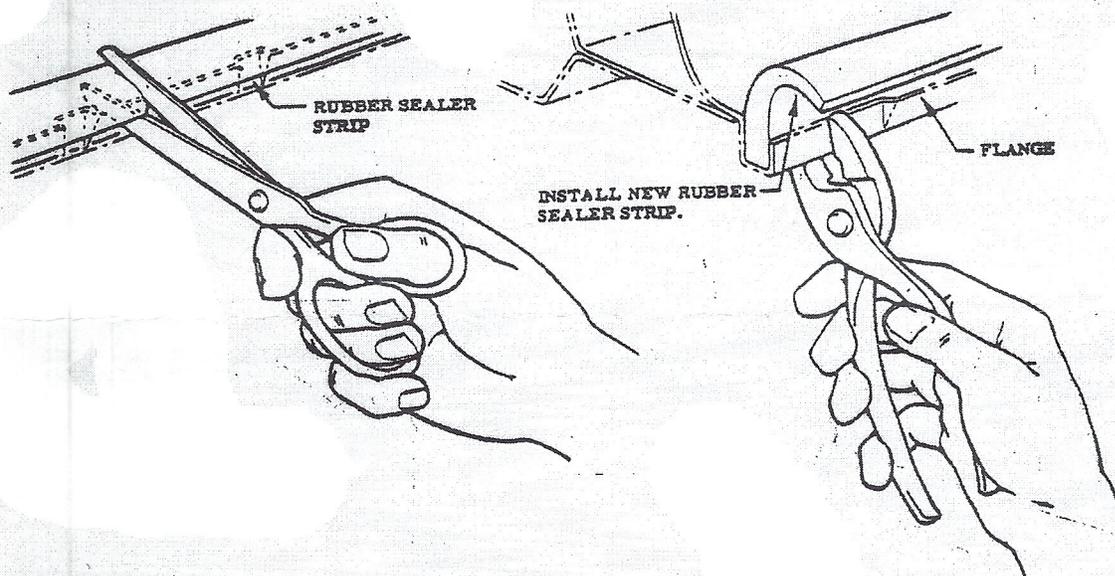


STEP 10: Tightening Position #1 draws the chromed bumper adapters towards the bars. Tightening the bolts attaching the bars to the chromed bumper adapters draws the assembly in toward the body of the car. Tighten these bolts to the degree required to make the bumper assembly adhere to the contour of the car body.

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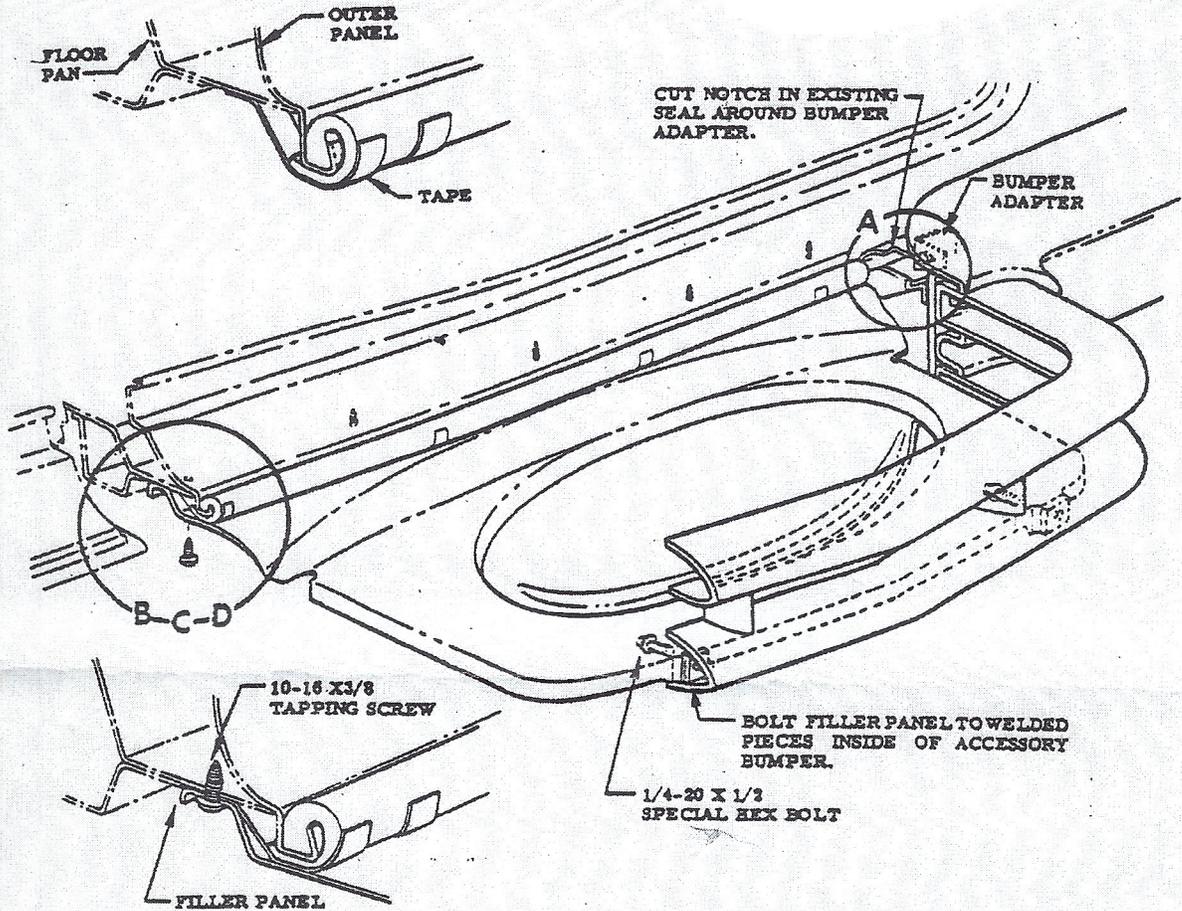
PAGE FOUR

STEP 11: Install rubber sealer strip. Locate as shown to left and right center of car and cut rubber sealer strip to length of new rubber strip. Discard center portion. Install the new rubber strip as shown. Crimp the full length of the flange which holds the rubber sealer strip. Cut a notch in the existing seal around the chromed bumper adapter as indicated.



STEP 12: Fold the center section of the seal under the rear edge of the body and tape to the floor panel. Install the gravel deflector pan filler to the welded pieces inside the bottom chromed bumper bar using the $\frac{1}{4}$ " hex bolts supplied.

Continued...



STEP 13: Drill 5 holes $9/64$ " diameter, using the holes in the filler panel as template. Secure gravel deflector pan filler to the car body as illustrated.

STEP 14: Install the two chromed bumper spacers between the upper and lower chromed bumper bars using the $7/16$ "x $1\frac{1}{2}$ " hex bolts, nuts and lock-washers supplied. Do not tighten these or any bolts.

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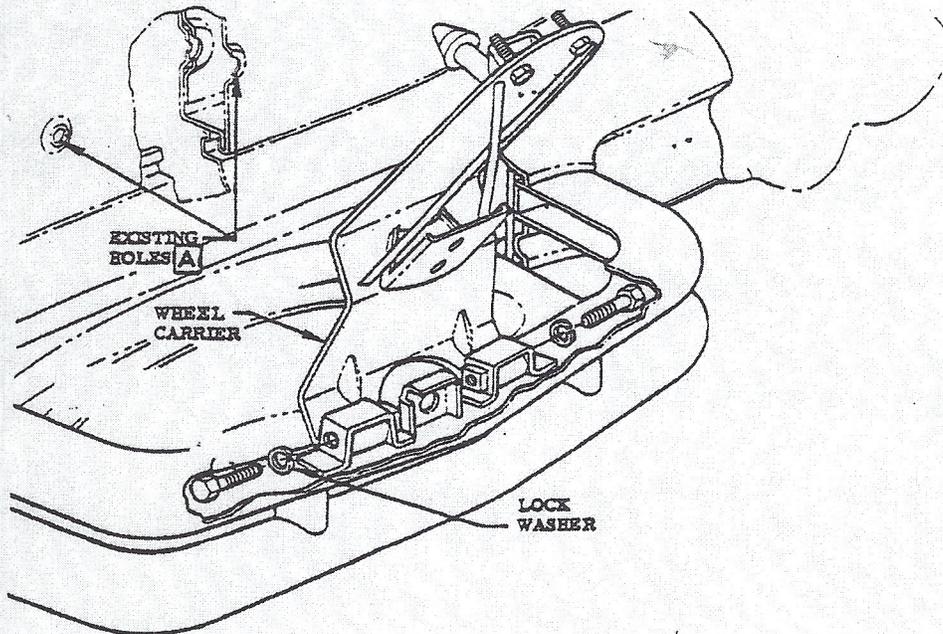
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STEP 15: Adjust the chromed upper and lower bars into the chromed bumper adapters eliminating the spaces between the bars and the adapters. Tighten only enough to hold the assembly in place. Tighten all bolts securing the chromed bars to the chromed adapters and the chromed spacers to the chromed bars.

STEP 16: Remove the license plate attaching parts from the deck lid and attach wheel carrier to the bumper as shown using the $\frac{1}{2}$ "x $2\text{-}3/4$ " hex bolts, nuts and lockwashers supplied.

STEP 17: Redrill the two existing holes "A" in the deck lid outer panel only, to $35/64$ " diameter.

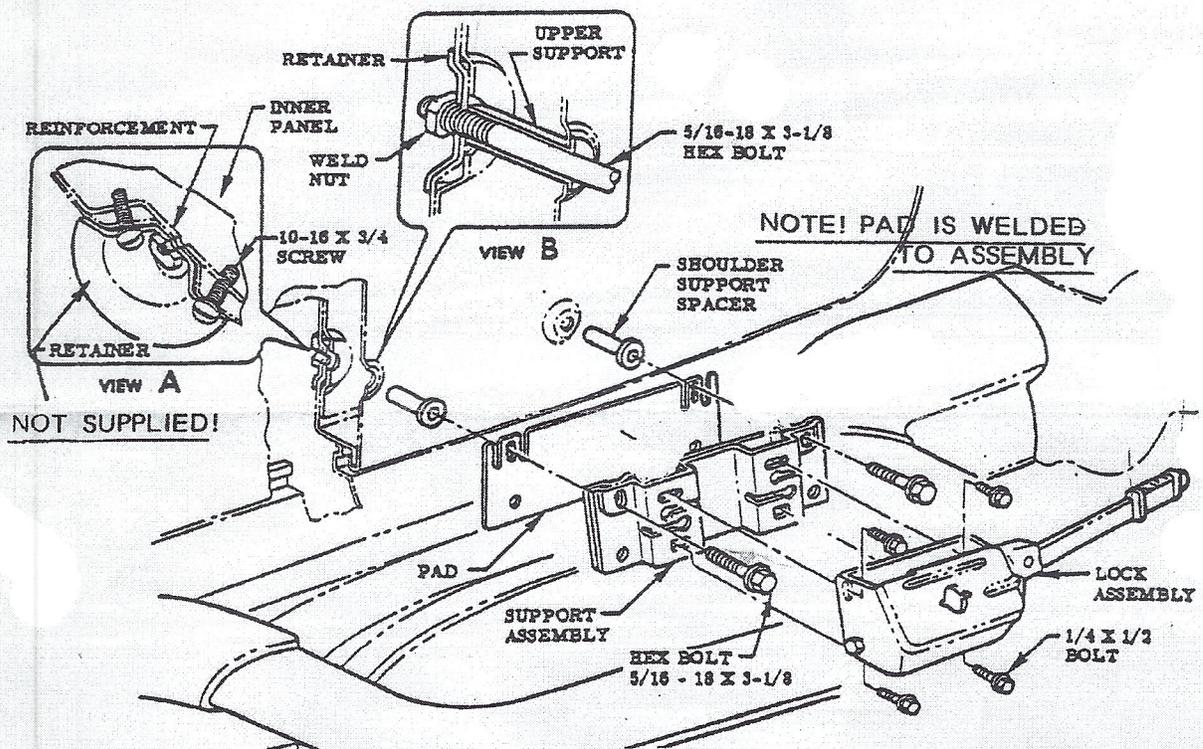
STEP 18: From inside the deck lid center the retainer over $7/16$ " diameter hole in inner panel, mark and drill two $5/32$ " diameter holes through inner panel and reinforcement. Assemble retainer as shown in view A.



Continued...

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STEP 19: Place shoulder spacers supplied into the two 35/64" holes at the same time installing the support assembly using the 5/16"x3-1/8" hex bolts, nuts and lockwashers supplied. Do not tighten, draw up sufficiently. Install the lock assembly to the support assembly. Tighten sufficiently to hold.



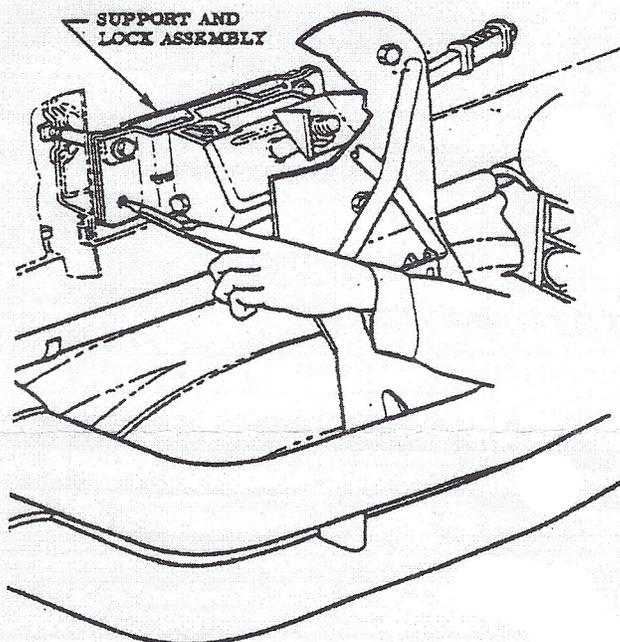
STEP 20: Swing the carrier to the locked position. Use adjustment on support assembly and lock assembly to align lock bolt with center of lock

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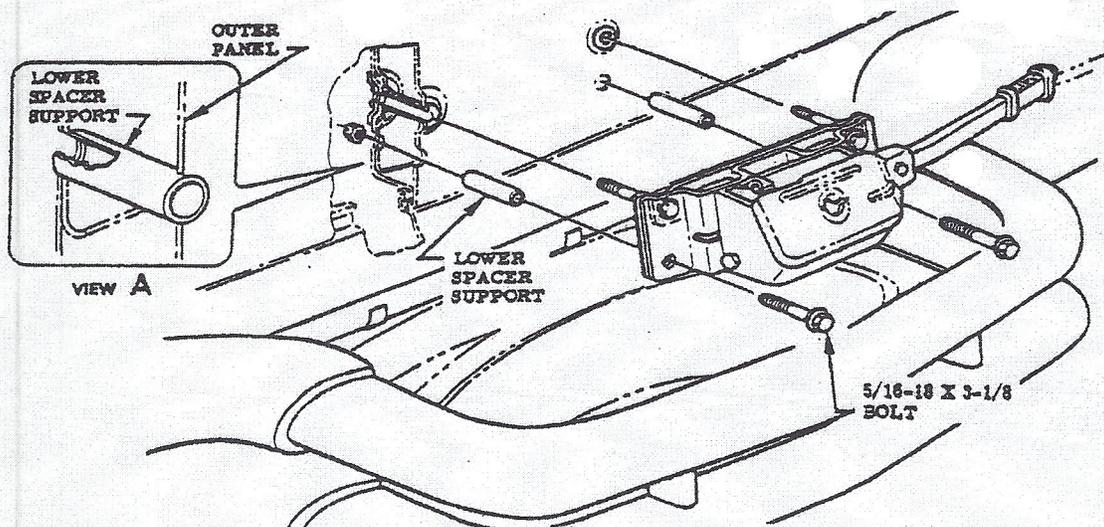
in operating position. Use nut on lock bolt to adjust lock bolt in or out.

STEP 21: After adjustments have been made, scribe two places on deck lid through the two lower holes on the support assembly.



STEP 22: Remove the support and lock assembly. Drill two 3/8" diameter holes through the outer panel, reinforcement and inner panel. Redrill holes in outer panel to 35/64" diameter. Install all parts into position, making certain that upper support spacers are still in position. Tighten all bolts securely.

Continued...



STEP 23: Install license plate light in the top chromed bar, routing wire and using clips (NOT SUPPLIED) as illustrated.

STEP 24: Attach license plate bracket to the bracket support. Attach license to bracket after tire cover has been installed. Place tire cover on hinge plate. Install the spare tire, place retaining ring over cover and tire. Secure in position using the retaining spring supplied.

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